

M22 MECHANICAL TEE, GROOVED-END OUTLET



For pressure rating, listing, and approval information, refer to data sheet or visit SHURJOINT website www.shurjoint.com for details or contact your SHURJOINT representatives.

M22 features an advanced design and when mounted on hole cut pipe Model M22 provides a fast and easy mid-pipe grooved branch outlet. By utilizing the Model M22 you can eliminate the need for welding or the use of multiple fittings. The M22 Mechanical Tee is comprised of upper and lower ductile iron housing segments, a grade "E" EPDM rubber gasket (Model M22 & M21 gaskets are interchangeable) and plated track bolts and nuts. The groove dimensions conform to AWWA C606.

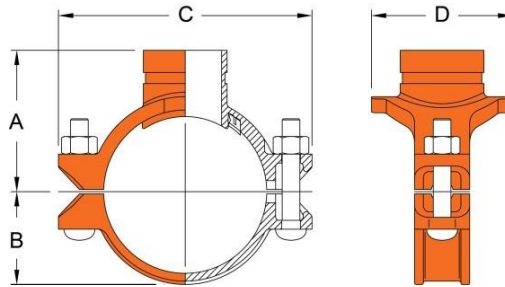
The M22 Mechanical T Mechanical tees are supplied with our standard painted finishes, i.e. orange or RAL3000 red. Optional finishes such as hot dipped zinc galvanized and custom epoxy coatings are also available.

Shurjoint mechanical tees: Model M22, M21, 7721 & 7722 can also be used on applicable IPS size HDPE pipe. When used in conjunction with HDPE pipe the pressure rating would be the lower of the fitting or pipe rating. Please note Shurjoint mechanical tees are not recommended for use on PVC plastic pipe.

Important Note: Model M22 housing segments are not compatible and should not be used with other Shurjoint mechanical tee housing segments such as Model 7721 & 7722 mechanical tees.

material specification

- **Housing:**
Ductile Iron to ASTM A536, Gr. 65-45-12, min. tensile strength 65,000 psi (448 MPa).
 - **Surface Finish:**
Orange color painted or red RAL3000 color painted.
 - Hot dip galvanized (optional).
 - Epoxy coated in red RAL3000 or other colors (optional).
 - **Rubber Gasket:**
Grade "E" EPDM (Color code: Green stripe) Good for cold & hot water up to +230°F (+110°C). Also good for services for water with acid, water with chlorine or chloramines, deionized water, seawater and waste water, dilute acids, oil-free air and many chemicals.
Not recommended for petroleum oils, minerals oils, solvents and aromatic hydrocarbons.
Maximum Temperature Range: -30°F (-34°C) to +230°F (+110°C)*.
*EPDM gaskets for water services are not recommended for steam services unless couplings or components are accessible for frequent gasket replacement.
 - Other options: Grade "T" Nitrile
Grade "O" Fluoroelastomer.
Grade "L" Silicone.
- For additional details contact Shurjoint.
- **Bolt & Nuts:**
Heat treated carbon manganese steel track bolts to ASTM A449-83a (or A183 Gr. 2), minimum tensile strength 110,000 psi (758 MPa), Zinc electroplated, with heavy-duty hexagonal nuts to ASTM A563.



Model M22 Mechanical Tee, Grooved-End Outlet

Nominal Size Run x Branch	Pipe O.D.	Max. Working Pressure (CWP)*	Hole Dia.† +3.2, -0 / +0.13, -0	Dimensions				Bolt Size	Weight
				A	B	C	D		
in	in	PSI	in	in	in	in	in	in	lbs
mm	mm	Bar	mm	mm	mm	mm	mm	mm	kg
2 x 1	2.375 x 1.315	300	1.50	2.87	1.50	4.57	3.19	3/8 x 2 1/8	2.27
50 x 25	60.3 x 33.4	20	38	73.0	38.1	115.9	81.0	M10 x 55	1.03
2 x 1 1/4	2.375 x 1.660	300	[1.75]	3.00	1.50	4.57	3.31	3/8 x 2 1/8	2.44
50 x 32	60.3 x 42.2	20	[45]	76.2	38.1	115.9	84.0	M10 x 55	1.11
2 x 1 1/2	2.375 x 1.900	300	[1.75]	3.00	1.50	4.57	3.31	3/8 x 2 1/8	2.60
50 x 40	60.3 x 48.3	20	[45]	76.2	38.1	115.9	84.0	M10 x 55	1.18
2 1/2 x 1	2.875 x 1.315	300	1.50	3.13	1.75	5.56	3.19	1/2 x 2 3/8	2.71
65 x 25	73.0 x 33.4	20	38	79.4	44.5	141.3	81.0	M12 x 60	1.23
2 1/2 x 1 1/4	2.875 x 1.660	300	2.00	3.25	1.75	5.56	3.70	1/2 x 2 3/8	3.06
65 x 32	73.0 x 42.2	20	51	82.6	44.5	141.3	94.0	M12 x 60	1.39
2.5 x 1 1/2	2.875 x 1.900	300	2.00	3.25	1.75	5.56	3.70	1/2 x 2 3/8	3.12
65 x 40	73.0 x 48.3	20	51	82.6	44.5	141.3	94.0	M12 x 60	1.42
76.1 x 25	3.000 x 1.315	300	1.50	3.13	1.81	5.69	3.19	1/2 x 2 3/8	2.71
	76.1 x 33.4	20	38	79.4	46.1	144.5	81.0	M12 x 60	1.23
76.1 x 32	3.000 x 1.660	300	2.00	3.25	1.81	5.69	3.70	1/2 x 2 3/8	3.06
	76.1 x 42.2	20	51	82.6	46.1	144.5	94.0	M12 x 60	1.39
76.1 x 40	3.000 x 1.900	300	2.00	3.25	1.81	5.69	3.70	1/2 x 2 3/8	3.12
	76.1 x 48.3	20	51	82.6	46.1	144.5	94.0	M12 x 60	1.42
3 x 1	3.500 x 1.315	300	1.50	3.37	2.09	6.19	3.19	1/2 x 3	3.19
80 x 25	88.9 x 33.4	20	38	85.7	53.2	157.2	81.0	M12 x 75	1.45
3 x 1 1/4	3.500 x 1.660	300	2.00	3.56	2.09	6.19	3.70	1/2 x 3	3.70
80 x 32	88.9 x 42.2	20	51	90.5	53.2	157.2	94.0	M12 x 75	1.68
3 x 1 1/2	3.500 x 1.900	300	2.00	3.56	2.09	6.19	3.70	1/2 x 3	3.74
80 x 40	88.9 x 48.3	20	51	90.5	53.2	157.2	94.0	M12 x 75	1.70
3 x 2	3.500 x 2.375	300	2.50	3.56	2.09	6.19	4.25	1/2 x 3	4.03
80 x 50	88.9 x 60.3	20	64	90.5	53.2	157.2	108.0	M12 x 75	1.83

M22 MECHANICAL TEE, GROOVED-END OUTLET
Rev.20220713

Model M22 Mechanical Tee, Grooved-End Outlet									
Nominal Size Run x Branch	Pipe O.D.	Max. Working Pressure (CWP)*	Hole Dia.† +3.2, -0 / +0.13, -0	Dimensions				Bolt Size	Weight
				A	B	C	D		
in	in	PSI	in	in	in	in	in	in	lbs
mm	mm	Bar	mm	mm	mm	mm	mm	mm	kg
4 x 1	4.500 x 1.315	300	1.50	3.69	2.63	7.19	3.13	½ x 3	3.63
100 x 25	114.3 x 33.4	20	38	93.7	66.7	182.6	79.4	M12 x 75	1.65
4 x 1¼	4.500 x 1.660	300	2.00	3.63	2.63	7.19	4.00	½ x 3	3.96
100 x 32	114.3 x 42.2	20	51	92.1	66.7	182.6	101.6	M12 x 75	1.80
4 x 1½	4.500 x 1.900	300	2.00	3.63	2.63	7.19	4.00	½ x 3	3.98
100 x 40	114.3 x 48.3	20	51	92.1	66.7	182.6	101.6	M12 x 75	1.81
4 x 2	4.500 x 2.375	300	2.50	4.00	2.63	7.19	4.00	½ x 3	4.25
100 x 50	114.3 x 60.3	20	64	101.6	66.7	182.6	101.6	M12 x 75	1.93
4 x 2½	4.500 x 2.875	300	2.75	4.00	2.63	7.19	4.44	½ x 3	5.85
100 x 65	114.3 x 73.0	20	70	101.6	66.7	182.6	112.7	M12 x 75	2.66
100 x 76.1	4.500 x 3.000	300	2.75	4.00	2.63	7.19	4.44	½ x 3	4.78
	114.3 x 76.1	20	70	101.6	66.7	182.6	112.7	M12 x 75	2.17
4 x 3	4.500 x 3.500	300	3.50	4.13	2.63	7.19	5.06	½ x 3	5.30
100 x 80	114.3 x 88.9	20	89	104.8	66.7	182.6	128.6	M12 x 75	2.41
139.7 x 50	5.500 x 2.375	300	2.50	4.75	3.19	8.81	4.19	⅝ x 3½	5.79
	139.7 x 60.3	20	64	120.7	81.0	223.8	106.4	M16 x 90	2.63
139.7 x 76.1	5.500 x 3.000	300	2.75	4.75	3.19	8.81	4.44	⅝ x 3½	6.50
	139.7 x 76.1	20	70	120.7	81.0	223.8	112.7	M16 x 90	2.95-
139.7 x 80	5.500 x 3.500	300	2.75	4.63	3.19	8.81	5.19	⅝ x 3½	6.78
	139.7 x 88.9	20	70	117.5	81.0	223.8	131.8	M16 x 90	3.08
5 x 2	5.563 x 2.375	300	2.50	4.75	3.19	8.81	4.19	⅝ x 3½	5.79
125 x 50	141.3 x 60.3	20	64	120.7	81.0	223.8	106.4	M16 x 90	2.63
5 x 2½	5.563 x 2.875	300	2.75	4.75	3.19	8.81	4.44	⅝ x 3½	6.34
125 x 65	141.3 x 73.0	20	70	120.7	81.0	223.8	112.7	M16 x 90	2.88
125 x 76.1	5.563 x 3.000	300	2.75	4.75	3.19	8.81	4.44	⅝ x 3½	6.49
	141.3 x 76.1	20	70	120.7	81.0	223.8	112.7	M16 x 90	2.95
5 x 3	5.563 x 3.500	300	2.75	4.63	3.19	8.81	5.19	⅝ x 3½	6.78
125 x 80	141.3 x 88.9	20	70	117.5	81.0	223.8	131.8	M16 x 90	3.08
165.1 x 32	6.500 x 1.660	300	2.00	5.13	3.72	9.87	3.63	⅝ x 3½	6.03
	165.1 x 42.2	20	51	130.2	94.5	250.8	92.1	M16 x 90	2.74
165.1 x 40	6.500 x 1.900	300	2.00	5.13	3.72	9.87	3.63	⅝ x 3½	6.12
	165.1 x 48.3	20	51	130.2	94.5	250.8	92.1	M16 x 90	2.78
165.1 x 50	6.500 x 2.375	300	2.50	5.13	3.72	9.87	4.19	⅝ x 3½	6.40
	165.1 x 60.3	20	64	130.2	94.5	250.8	106.4	M16 x 90	2.91

M22 MECHANICAL TEE, GROOVED-END OUTLET
Rev.20220713

Model M22 Mechanical Tee, Grooved-End Outlet									
Nominal Size Run x Branch	Pipe O.D.	Max. Working Pressure (CWP)*	Hole Dia.† +3.2, -0 / +0.13, -0	Dimensions				Bolt Size	Weight
				A	B	C	D		
in	in	PSI	in	in	in	in	in	in	lbs
mm	mm	Bar	mm	mm	mm	mm	mm	mm	kg
165.1 x 76.1	6.500 x 3.000	300	2.75	5.13	3.72	9.87	4.56	5/8 x 3 1/2	7.44
	165.1 x 76.1	20	70	130.2	94.5	250.8	115.9	M16 x 90	3.38
165.1 x 80	6.500 x 3.500	300	3.50	5.13	3.72	9.87	5.19	5/8 x 3 1/2	8.01
	165.1 x 88.9	20	89	130.2	94.5	250.8	131.8	M16 x 90	3.64
165.1 x 100	6.500 x 4.500	300	4.50	5.40	3.72	9.87	6.25	5/8 x 3 1/2	8.91
	165.1 x 114.3	20	114	137.1	94.5	250.8	158.8	M16 x 90	4.05
6 x 1 1/4	6.625 x 1.660	300	2.00	5.13	3.72	9.87	3.63	5/8 x 3 1/2	6.05
150 x 32	168.3 x 42.2	20	51	130.2	94.5	250.8	92.1	M16 x 90	2.75
6 x 1 1/2	6.625 x 1.900	300	2.00	5.13	3.72	9.87	3.63	5/8 x 3 1/2	6.12
150 x 40	168.3 x 48.3	20	51	130.2	94.5	250.8	92.1	M16 x 90	2.78
6 x 2	6.625 x 2.375	300	2.50	5.13	3.72	9.87	4.19	5/8 x 3 1/2	6.42
150 x 50	168.3 x 60.3	20	64	130.2	94.5	250.8	106.4	M16 x 90	2.92
6 x 2 1/2	6.625 x 2.875	300	2.75	5.13	3.72	9.87	4.44	5/8 x 3 1/2	7.08
150 x 65	168.3 x 73.0	20	70	130.2	94.5	250.8	112.7	M16 x 90	3.22
6 x 3	6.625 x 3.500	300	3.50	5.13	3.72	9.87	5.19	5/8 x 3 1/2	8.10
150 x 80	168.3 x 88.9	20	89	130.2	94.5	250.8	131.8	M16 x 90	3.68
6 x 4	6.625 x 4.500	300	4.50	5.40	3.72	9.87	6.25	5/8 x 3 1/2	8.91
150 x 100	168.3 x 114.3	20	114	137.1	94.5	250.8	158.8	M16 x 90	4.05

† Hole diameters listed are suggested hole diameters.

[Important]: Make special note of the hole saw size and maximum diameter allowed on these sizes, deviation could lead to joint failure.

*Working pressure is based on grooved standard wall carbon steel pipe.

Flow Data - Cv Values

Values for flow of water at +60°F (+16°C).

$$Cv = \frac{Q}{\sqrt{\Delta P}}$$

Where: Cv = Flow coefficient
 Q = Flow (GPM)
 ΔP = Pressure drop (psi)

Model #M22 Mechanical Tee, Grooved-end Outlet Cv Values			
Nominal Size	Cv Value	Nominal Size	Cv Value
in		in	
mm		mm	
½	17	2	100
15		50	
¾	21	2½	135
20		65	
1	25	3	200
25		80	
1¼	45	4	400
32		100	
1½	60		
40			

Flow Characteristics

Model #M22 Mechanical Tee, Grooved-end Outlet Flow Characteristics			
Nominal Size	Equivalent Length of pipe	Nominal Size	Equivalent Length of pipe
in	feet	in	feet
mm	meter	mm	meter
½	--	2	1.8
15		50	6.0
¾	--	2½	2.4
20		65	8.0
1	3.0	3	3.1*
25	0.9	80	10.0
1¼	4.0	4	4.3
32	1.2	100	14.0
1½	4.0*		
40	1.2		

Expressed in equivalent of schedule 40 pipe based on Hazen & Williams formula: C=120

*Note equivalent for 2" x 1½" and 6" x 3" are 9 feet (2.74 meters) and 14 feet (4.3 meters) respectively.

General note

- Maximum Working Pressure (CWP) listed is the maximum cold water pressure for general piping services tested to ASTM F1476 and or AWWA C606 methods. Figures listed are based on roll- or cut-grooved standard wall carbon steel pipe. For other pipe schedules or pipe materials, contact Shurjoint for additional information.
- Listed and or Approved Pressures are pressure ratings for fire protection systems, tested and approved by various approval bodies. Please always refer to the latest approval data posted on the Shurjoint website.
- Field Joint Test: For one time only, the system may be tested hydrostatically at 1½ times the maximum working pressure listed (AWWA C606 5.2.3).
- Warning: Piping systems must always be depressurized and drained before attempting disassembly and or removal of any components.
- The 10 Year Limited Warranty applies to manufacturing defects only and does not cover severe service/temperature applications or wear parts.
- Shurjoint reserves the right to change specifications, designs and or standard without notice and without incurring any obligations.